

Transmission Main Condition Assessment: Manito & 57th



Technology Utilized

Pipe Diver



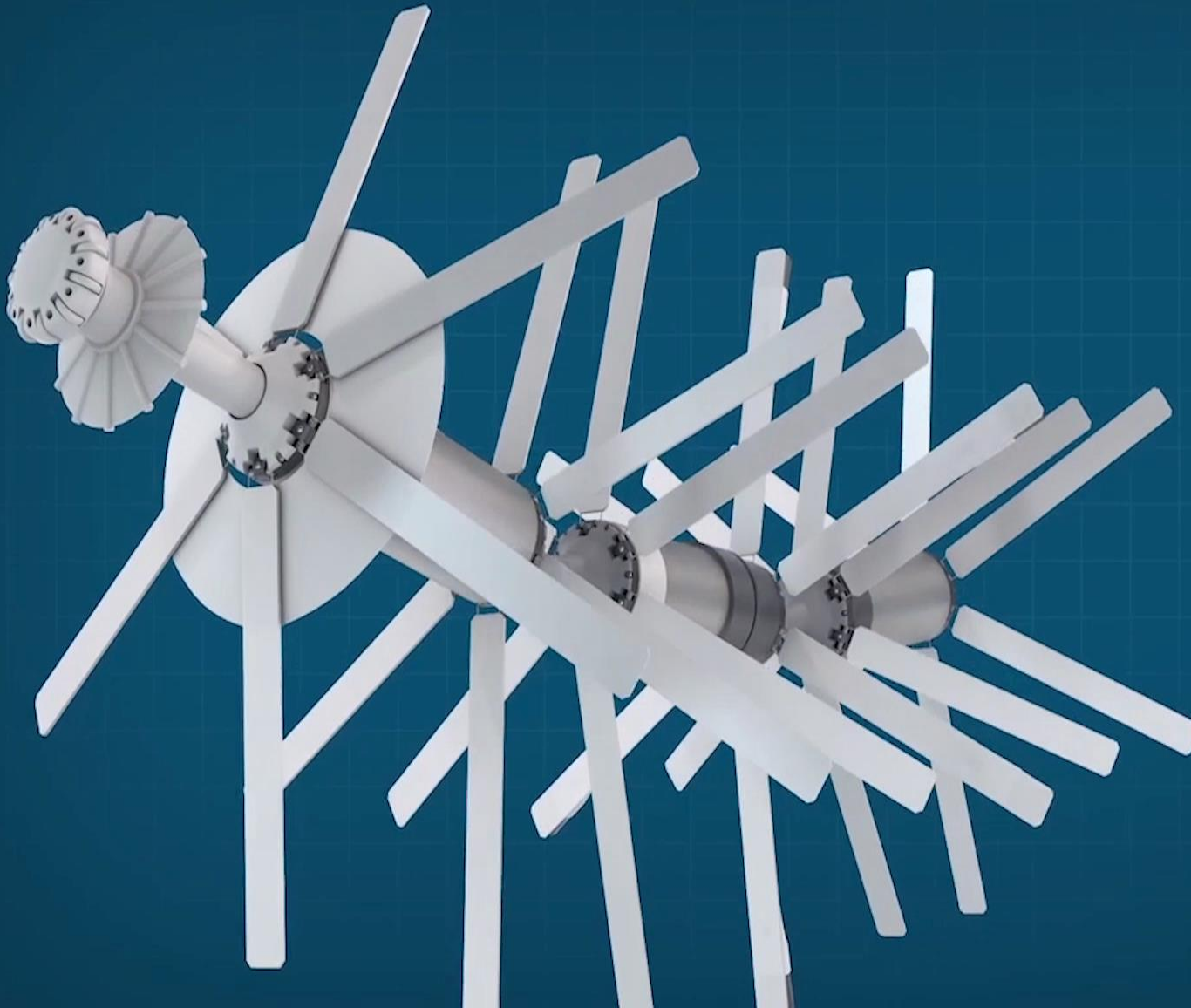
Smart Ball



Smart Ball



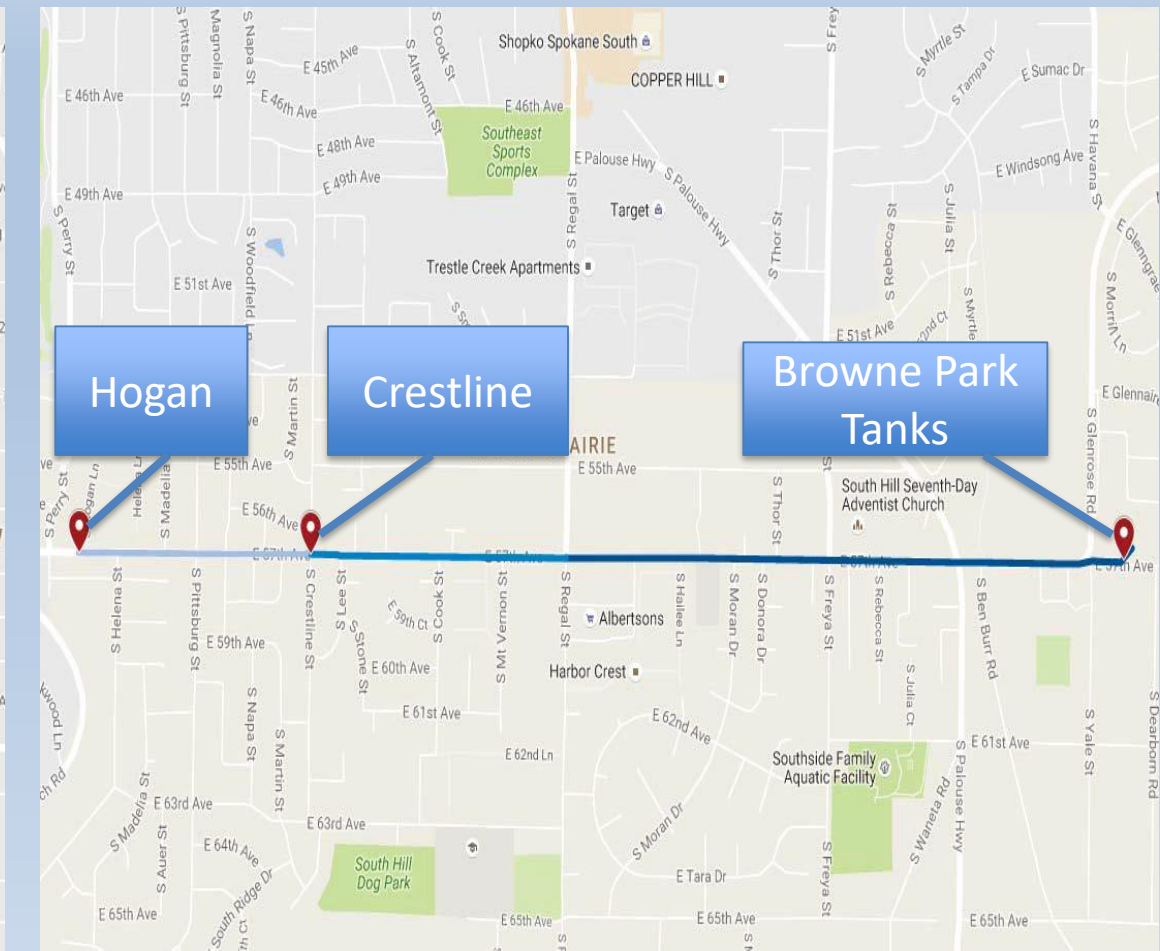
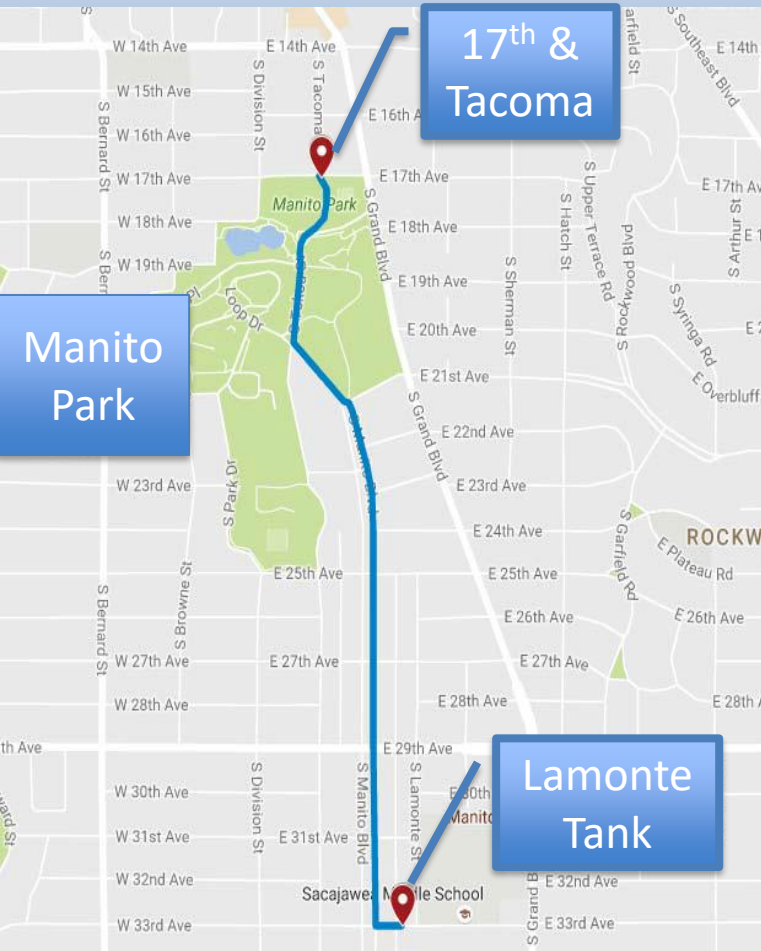
Pipe Diver



Project Location

Manito Transmission Main
1.1 Miles of 24" Steel Main

57th Avenue Transmission Main
2.0 Miles of 18"/24"/30" Steel Main



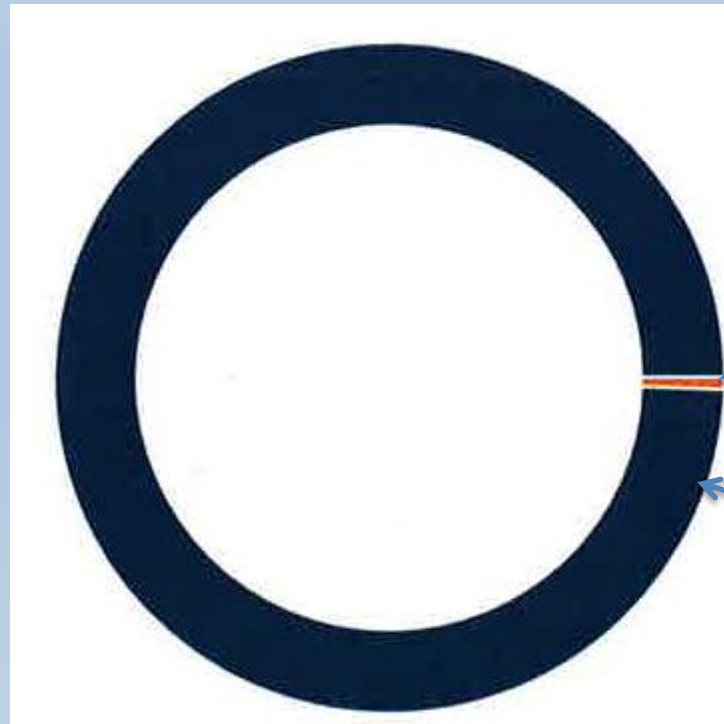
Inspection Results

Manito Transmission Main

- ❖ 202 pipe segments inspected
- ❖ Zero leaks
- ❖ Zero electromagnetic anomalies

57th Avenue Transmission Main

- ❖ 282 pipe segments inspected
- ❖ 1 leak detected
- ❖ 3 Pipe segments with electromagnetic Anomalies



0.6% of pipes with corrosion

99.4% of pipes with no corrosion

Electromagnetic Inspection Data Analysis

Corrosion
Anomalies

Corrosion
Anomalies

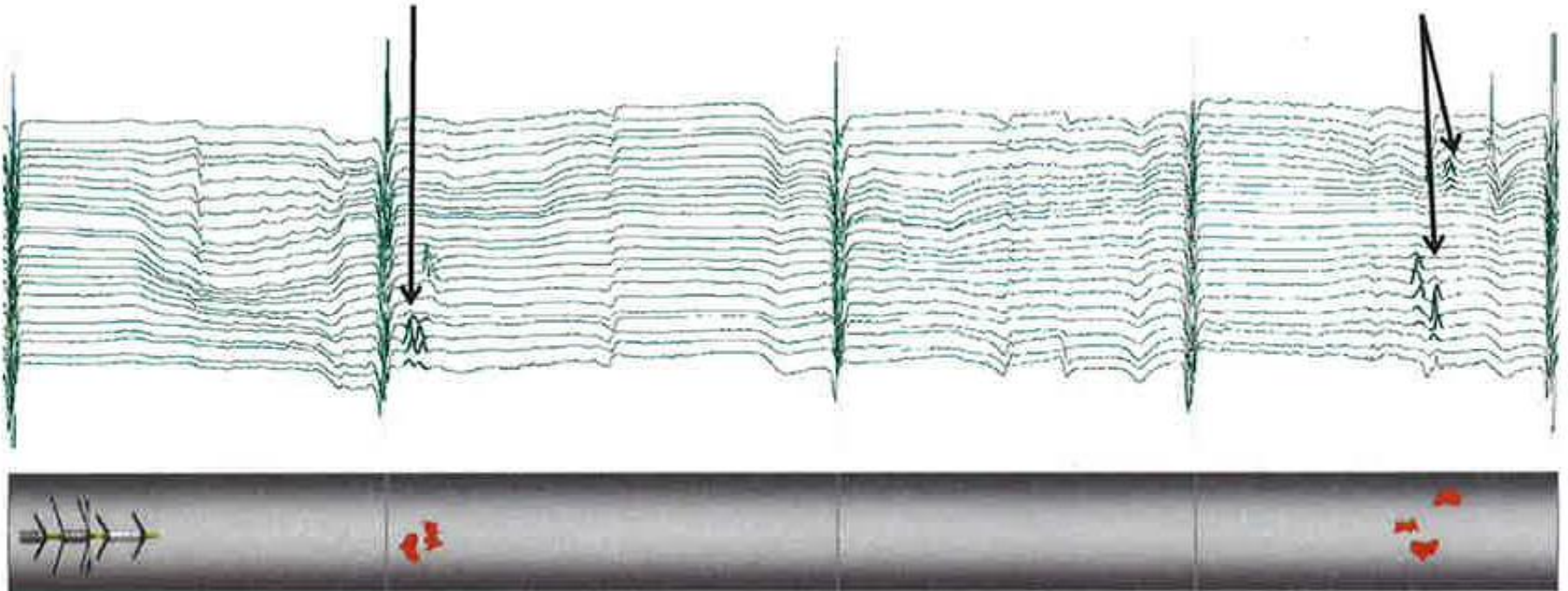


Table 1: Electromagnetic Anomalies in 57th Avenue Transmission Main

| Pure Reference Number | Upstream Joint (Station) | Longitudinal Position of Anomaly (feet from Upstream joint) | Circumferential Position of Anomaly (degrees facing Downstream) | Calculated Volume Loss (cubic inches) | Estimated Depth of Wall Loss |
|-----------------------|--------------------------|---|---|---------------------------------------|------------------------------|
| 11 | 48+77 | 7 | 297 | 4 | 20% |
| 1172 | 80+71 | 2 | 351 | 4 | 35% |
| | | 3 | 351 | 3 | 45% |
| 1174 | 81+51 | 25 | 260 | 5 | 50% |
| | | 27 | 305 | 4 | 50% |
| | | 28.5 | 110 | 3 | 35% |



Leak Detected 57th & Palouse



Leak Repair – 57th & Palouse



Questions?

Leak Detection

What we do today

and

Where we are going tomorrow

Standard Leak Survey Listening on Valves



Listening on Hydrants



Leak Correlation Equipment



Geophones – Pinpoint the Leak



Standard Acoustic Survey National Averages

<1.76

Leaks Found
per person / day

1 leak Found every

1.9 miles

per person per day

Survey Cycle
length of time

2-3 years



Leak Survey by Satellite

Comparison between acoustic survey and satellite leak detection.

>6.1

Leaks Found
per person / day

1 leak Found every

0.19 miles

per person per day

Survey Cycle
length of time

Quarterly

